

Test Report

Report No.: SZPA1308051457001E Page 1 of 4

Client : YUEQING RENHE ELECTRIC CO.,LTD

Address: BAILUYU, BEIBAIXIANG, YUEQING, ZHEJIANG, CHINA

Report on the submitted sample said to be:

Sample Name : PVC End Cap

Sample Model :/
Sample Material :/
Amount of Sample : 5pcs

Sample Received Date : Aug. 05, 2013

Sample tested Date : Aug. 05, 2013~ Aug. 09, 2013

Test Requested:

Test Sequence	Test Item	
1	Flammability	

Test Results: Please see attached sheets.

Tested by: Jerry leng

Approved by: Alina Teng

Alina Feng
Approved Signatory

Centre Testing International (Shenzhen) Co., Ltd.

Reviewed by:

Date:

No. 1048899080

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China



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Report No.: SZPA1308051457001E Page 2 of 4

Tested Sample:

1	Sample No.	Sample Name	Sample Model	Quantity
1	PA130805020	PVCEndCap	/	5pcs

Sample Photo before the Test:



Fig1. Sample PA130805020







Report No.: SZPA1308051457001E Page 3 of 4

Test Item: Flammability

(1) Test Equipment:

Equipment Name	Model	Equipment Number	Valid Date to
Horizontal - vertical Flammability Test Instrument	RH-6033B	TTE20120134	Jun. 17, 2014
Digital Caliper	0~200mm	BTTEIRFA00022	Jan. 29, 2014

(2) Environmental Conditions:

Temperature: 23.5°C; Humidity: 52%RH

(3) **Reference Standard:** UL94-2013 Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

(4) **Tested Flow:** take picture→set parameters of instrument→start testing

(5) Tested Condition:

Preconditioning:

- ① Condition in environment of $23 \pm 2^{\circ}$ C and humidity of $50 \pm 5\%$ RH for 48h
- ② Condition in a 70 $\,^{\circ}$ C oven for 168h, then a calcium chloride desiccators for at least 4h to cool to room temperature.

Remark: The specimens were only pretreated with ①.

Test Procedure: Flame height: 20 ± 1 mm. Apply the flame centrally to the middle point of the specimen bottom edge so that the top of the burner is 10 ± 1 mm below the lower end of the specimen, and maintain it at that distance for 10 ± 0.5 s. After the application for 10 ± 0.5 s, immediately withdraw the burner at a rate of 300 mm/sec, to a distance at least 150 mm away from the specimen and measure the afterflame time t_1 . As soon as afterflaming of the specimen ceases, immediately place the burner again under the specimen for an additional 10 ± 0.5 s. After that, immediately remove the burner at a rate of 300 mm/sec to a distance of at least 150 mm from the specimen and measure the afterflame time t_2 and the afterglow time t_3 .

Sample size: 125mm×13mm×1.9mm





Report No.: SZPA1308051457001E Page 4 of 4

(6) Test criteria:

Criteria conditions	V0	V1	V2
Afterflame time for each individual specimen t ₁ or t ₂	≤10s	≤30s	≤30s
Total afterflame time for any condition set(t ₁ plus t ₂ for the 5 specimens)	≤50s	≤250s	≤250s
Afterflame plus afterglow time for each individual specimen after the second flame application($t_2 + t_3$)	€30s	≤60s	≤60s
Afterflame or afterglow of any specimen up to the holding clamp	No	No	No
Cotton indicator ignited by flaming particles or drops	No	No	Yes

(7) Test Results:

Criteria conditions	1	2	3	4	5	V0
Afterflame time for each individual specimen t ₁ or t ₂	2/2s	2/2s	2/3s	2/4s	2/3s	≤10s
Total afterflame time for any condition $set(t_1 plus t_2 for the 5 specimens)$	(3)		24s			≤50s
Afterflame plus afterglow time for each individual specimen after the second flame application($t_2 + t_3$)	2s	2s	3s	4s	3s	≤30s
Afterflame or afterglow of any specimen up to the holding clamp	No	No	No	No	No	No
Cotton indicator ignited by flaming particles or drops	No	No	No	No	No	No

Remarks: t_1 , t_2 are the afterflame time, t_3 is the afterglow time

Conclusion: The samples comply with UL94-V0 class.

*** End of Report ***

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